



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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*Black
Sandtex*

5/8

D2594-1
Job Sheet 212855



Part No: D2594-1

Job Qty: 16 pcs

Part Name: Plug



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/8/20

Job Tracking No: Black sandtex

Due Date: 9/18/20

Created By: Linda Lacelle

Type: SOLD

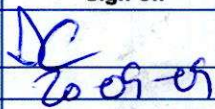
Description:

Note: DWG REV C IPP D 02.08.22 Make in Cobra KJ IPP E 06.12.11 ecn 836 EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off			
					Setup Hrs	Run Hrs	Workcenter / Supplier						
100	Hardinge - 1	16 pcs		9/17/20	0.01	0.46	Hardinge - 1						
110	QC 2	16		9/17/20	0.00	0.00	QC 2 - 1						
 Container No: S299419  Part: D2594-1 Job No: 212855 Serial No/Batch: S299419 Revision: Inspector: Exp Date: Instructions: Various STC's Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com Date: 09/09/20													
											QC 2 - 12		
											QC 2 - 14		
											QC 2 - 17		
											QC 2 - 19		
											QC 2 - 2		
											QC 2 - 20		
											QC 2 - 22		
											QC 2 - 23		
											QC 2 - 25		
											QC 2 - 32		
											QC 2 - 33		
											QC 2 - 35		
											QC 2 - 39		
											QC 2 - 4		
											QC 2 - 40		
											QC 2 - 44		
											QC 2 - 45		
											QC 2 - 48		
											QC 2 - 49		
QC 2 - 50													
QC 2 - 51													
QC 2 - 52													
QC 2 - 57													
QC 2 - 62													
QC 2 - 63													
QC 2 - 8													
QC 2 - 66													
QC 2 - 64													



Container No: S299419



Part: D2594-1

Job No: 212855

Serial No/Batch: S299419

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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CANADA
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Date: 09/09/20

				QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 2 - 76	
				QC 2 - 86	
				QC 2 - 83	
120 QC 8	16 pcs	9/17/20	0.00 0.00	QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
				QC 8 - 76	
				QC 8 - 61	
				QC 8 - 66	
				QC 8 - 73	
				QC 8 - 82	
130 Handfinish - 1-1 Chemical- B4B	16 pcs	9/17/20	0.00 0.15	Handfinish - 1 - 1 - B4B	
				Handfinish - 1 - 2 - B4B	
				Handfinish - 1 - 3 - B4B	
				Handfinish - 1 - 4 - B4B	
				Handfinish - 1 - 5 - B4B	
				Handfinish - 1 - 6 - B4B	
				Handfinish - 1 - 7 - B4B	
				Handfinish - 1 - 8 - B4B	
				Handfinish - 1 - 9 - B4B	
				Handfinish - 1 - 10 - B4B	
				Handfinish - 1 - 11 - B4B	
				Handfinish - 1 - 12 -	

	B4B	
	Handfinish - 1 - 13 - B4B	
	Handfinish - 1 - 14 - B4B	
	Handfinish - 1 - 15 - B4B	
	Handfinish - 1 - 16 - B4B	
	Handfinish - 1 - 17 - B4B	
	Handfinish - 1 - 18 - B4B	
	Handfinish - 1 - 19 - B4B	
	Handfinish - 1 - 20 - B4B	
	Handfinish - 1 - 21 - B4B	
	Handfinish - 1 - 22 - B4B	JW 10/26/15
M15646 135 Powdercoat - 1 White G(A)- B4B	16 pcs START 17:55. <i>Black Sandtex O.V.T. 300</i> <i>Finish! 8:05.</i>	9/18/20 0.00 0.10
	Powdercoat - 1 - B4B	
	Powdercoat - 2 - B4B	
	Powdercoat - 3 - B4B	DAS 34 9-89
	Powdercoat - 4 - B4B	2009-16
	Powdercoat - 5 - B4B	
	Powdercoat - 6 - B4B	
	Powdercoat - 7 - B4B	
	Powdercoat - 8 - B4B	
	Powdercoat - 9 - B4B	
	Powdercoat - 10 - B4B	
150 QC 3	16 pcs	9/18/20 0.00 0.00
	QC 3 - 10	
	QC 3 - 13	
	QC 3 - 15	
	QC 3 - 17	
	QC 3 - 18	
	QC 3 - 2	
	QC 3 - 28	
	QC 3 - 3	
	QC 3 - 30	
	QC 3 - 34	
	QC 3 - 36	
	QC 3 - 41	
	QC 3 - 51	
	QC 3 - 58	
	QC 3 - 59	
	QC 3 - 68	
	QC 3 - 9 DAS	
	QC 3 - 40 81	
	QC 3 - 19 9-89	SEP 16 2020
	QC 3 - 43	
	QC 3 - 24	
	QC 3 - 61	
	QC 3 - 81	
	QC 3 - 82	
	QC 3 - 87	
	QC 3 - 47	
160 Packaging 3-1 - Stock - B4B	16 pcs	9/18/20 0.00 0.00
	Packaging 3 - 1 - B4B	
	Packaging 3 - 2 - B4B	
	Packaging 3 - 3 - B4B	
	Packaging 3 - 4 - B4B	
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				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	DAS
				Packaging 3 - 7 - B4B	28
				Packaging 3 - 8 - B4B	9-89
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	SEP 16 2020
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	DAS
170 QC 21 - SA	16 pcs	9/18/20	0.00 0.00	QC 21 - SA - 21	21
				QC 21 - SA - 70	9-89
				QC 21 - SA - 9	
				QC 21 - SA - 77	SEP 16 2020
				QC 21 - SA - 28	

Part Op 100 - (Hardinge) 1-Make as per Dwg D2594-1 and Folio FA262.
 Descriptions: 110 - (QC2- Inspect parts off machine FAI/FAIB)
 120 - (QC8- Inspect parts - second check)
 130 - (Chemical Conversion Coat per QSI005 4.1)
 135 - (White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum) START TIME: _____
 150 - (QC3- Inspect Part Finish)
 160 - (Identify as per dwg & Stock Location: _____) LOCATION : FP001
 170 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R0.625	6061-T6 Round Bar .625"	.8336 ft (.0521 ea)	100-Hardinge - 1	S299410

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Hardinge - 1	M6061T6R0.625	1	0	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Plug	0.060inches $\pm$ 0.005	0.065 0.055	.06	
2	Plug	0.500inches $\pm$ 0.010	0.510 0.490	.5	
3	Plug	0.625inches $\pm$ 0.010	0.635 0.615	.623	
4	Plug	0.430inches + 0.000 - 0.002	0.430 0.428	.429	
5	Plug	0.090inches + 0.000 - 0.002	0.090 0.088	.089	
6	Plug	0.045inches + 0.000 - 0.002	0.045 0.043	.044	

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